

## 2015 EDITION

SUNNYWEI GROUP INC







CLASSY



ELEGANT



COUNTRY



THIN



LUXURIOUS







LUXESTONE

LUXESTONE

At Sunnywei we have a **vast collection of natural stone products** available from our exclusive quarry. We take the raw stone materials and through an extensive manufacturing procedure and with the use of specialized equipment we fabricate light weight stone veneers, panels and mosaics. Our products will create a natural look of elegance for any variety of landscape and interior design projects.

With more than 20 years experience in the natural stone industry and with 12 years of business operation in North America we can offer the best possible services available. Our professional staff and operation system are a guarantee to the quality of both our products and customer service here at Sunnywei.

**LuxeStone** is the brand name of our selectively designed stone products in North America. We mainly focus on wholesale business and we serve our customers with the guarantee of timely information and accurate order processing, as well as provide design assistance, installation and installation references.



Classy Ledge Series	4~19
Country Ledge Series	.20~2
Elegant Series.	.26~30
Elegant Trio Series	.31~3
Luxurious Series	.34~3
Hybrid Series	.36~3
Natural Ledge Series	.38~39
Patterned Series	.40~4
Split Face Series	.42~43
Streamy and Thin Ledge Series	.44~5
3D Elegant Mosaic Series	.52~54
Cemented	5
Mats (Square)	.56~5
Stone Mosaic	58
Display Racks	59
More Applications	.60~6
Installation Guide	.62~6

**COLLECTIONS OF LUXESTONE** 

In order to fully satisfy our whole sale dealers' demand for our product, in 2011, we started to stock some of the most popular items of our large selection of designed stone. Our showrooms and warehouses are located in Concord and Richmond Hill, Ontario.

Our stocked stone products are commonly used in North America, providing our services to builders, architects and designers. We strive to keep current with the latest design trends while also maintaining the traditional and timeless styles of our LuxeStone products. LuxeStone products are extremely durable, resistant to high and low temperatures and has minimal water absorption.

To meet the business demands all over the world, we greatly encourage the dealership network in different areas. We are able to supply any quantity of our products, be it in boxes, crates and/or container form. All authorized dealers can benefit from our free samples and "discount of dealership" prices. In addition, customers will receive full capacity delivery as well as quality customer assistance and technical support services.

#### PLEASE NO

PAGE

The colors of the products shown in this catalogue are as accuate as the photographers and printing process will allow. We strongly recommend that your make your final color section based on a current product sample rather than on the photographs shown here.



#### APPLICATIONS OF LUXESTONE

- Home Facade
- Archways & Columns
- Interior and Exterior Walls
- Kitchen / Barbecue Range
- Patios, Decks, Porches and Balconies
- Pool / Spa Areas
- Water Features
- Planter Boxes and Retaining Walls
- Fireplaces and Chimneys

# **LEED Points**

The Leadership in Energy and Environmental Design (LEED)
Green Building Rating System is a third-party certification program for the design, construction and operation of environmentally efficient buildings. A project, whether it's new, majorly renovated or commercial interior, can obtain LEED certification by achieving points in five key areas: sustainable site development, water efficiency, energy efficiency, materials and resources, indoor environmental quality. Sunnywei strives to provide products that minimize their impact on the environment.

LEED Credit	Why Choose Sunnywei	LEED Points for your project
MR credit <b>4.1 and 4.2</b> recycled content	The LuxeStone product contains 80% ~ 90% recycled content	Contributes 1 LEED Point
MR credit 4.1- one point is awarded for using materials with recycled content such that the sum of post-consumer recycled content plus one-half of the pre-consumer content constitutes at least 10%, based on cost, of the total value of the materials in the project.	The LuxeStone Veneers contain 80% ~ 90% of recycled content as they are made from left over or waste from quarries and stone factories. When combined with the rest of your material selections, Sunnywei products will help you stay above the 10% average for recycled content.	MR credit <b>4.2</b> provides an additional point i your average recycled content value is above <b>20</b> %.

## **About LuxeStone**

**About LuxeStone** 

# **Classy Ledge Series**

## **Colors and Specifications**



Autumn Blend Classy Ledge (AB(CL).6.24.1)
Pages 5, 13



Coastal Brown Classy Ledge (CB(CL).6.24.1)



Copper Shades Classy Ledge (CPS(CL).6.24.1)



Creamy Crystal Classy Ledge (CC(CL).6.24.1) Pages 5, 13, 15



Egypt Copper ==== Classy Ledge (EC(CL).6.24.1)
Pages 6, 13, 18-19



Extra White ("Z" Shaped) Classy Ledge (EW(CL).6.24.1) Page 7



Ivory ("Z" Shaped) Classy Ledge (IVR(CL).6.24.1) Page 11



Mountain Grey ("Z" Shaped) Classy Ledge (MG(CL).6.24.1) Page 10



Sandy Grain ("Z" Shaped) Classy Ledge (SG(CL).6.24.1) Page 7



Silver Valley Grey Classy Ledge (SVG(CL).6.24.1)
Page 14



Silver Wood ("Z" Shaped) Classy Ledge (SW(CL).6.24.1) Page 8



Snow Grey ("Z" Shaped) Classy Ledge (SNG(CL).6.24.1) Page 11

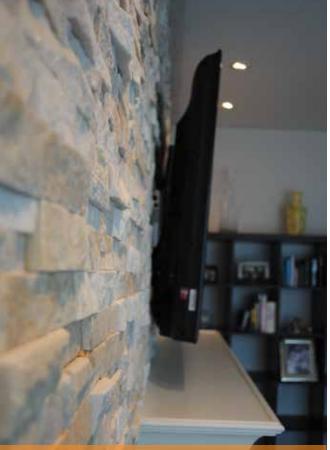


Spring Forest ("Z" Shaped) Classy Ledge (SF(CL).6.24.1) Page 8



Wood Grain
Classy Ledge (WGA(CL).6.24.1)
Classy Ledge (WGB(CL).6.24.1)
Pages 9, 12, 16-17





Classy Ledge Veneers - Natural split panels and corners pre-assembled for easy installation and an elegant look for both interior and exterior.

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Autumn Blend - Classy Ledge (AB(CL).6.24.1)



Creamy Crystal - Classy Ledge (CC(CL).6.24.1)

Classy Ledge Series - Textures and Applications

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Coastal Brown - Classy Ledge (CB(CL).6.24.1)



Egypt Copper - Classy Ledge (EC(CL).6.24.1)





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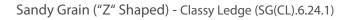




Extra White - Classy Ledge (EW(CL).6.24.1)









Classy Ledge Series - Textures and Applications

Classy Ledge Series - Textures and Applications

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LUXESTONE THE NATURAL BEAUTY AND OUR ABILTY.







Silver Wood ("Z" Shaped) - Classy Ledge (SW(CL).6.24.1)

Classy Ledge Series - Textures





Spring Forest ("Z" Shaped) - Classy Ledge (SF(CL).6.24.1)

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Wood Grain A - Classy Ledge (WGA(CL)6.24.1)



Wood Grain B - Classy Ledge (WGB(CL)6.24.1)

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Classy Ledge Series - Textures and Applications







Mountain Grey - Classy (MG(CL).6.24.1)



Copper Shades - Classy Ledge (CPS(CL).6.24.1)

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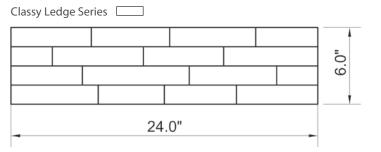


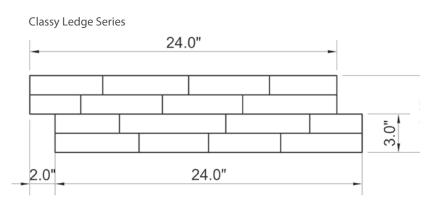
Ivory ("Z" Shaped) - Classy (IVR(CL).6.24.1)



Snow Grey ("Z" Shaped) - Classy (SNG(CL).6.24.1)

Classy Ledge Series === 24.0"





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Classy Ledge Series

Classy Ledge - 2014 NEW - Textures and Applications

10





Wood Grain A - Classy Ledge - Corners

Egypt Copper - Classy Ledge Creamy Crystal - Classy Ledge - Corners Autumn Blend - Classy Ledge - Corners

13

Classy Ledge Corners

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Classy Ledge Corners

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LUXESTONE THE NATURAL BEAUTY AND DURABELITY.





Silver Valley Grey - Classy Ledge (SVG(CL).6.24.1)



Silver Valley Grey - Classy- Corner

Classy Ledge

14

### Classy Ledge

Type: Panels and Corners

Size: 6"x24"

Average Thickness: 3/4"~1"

Finish: Natural Split

Average Weight: 9 lbs / Piece

Material: Quartz, Limestone, Slate, Sandstone

Applications: Interior / Exterior Walls
Tolerance: +/-1/8"

Bending Strength: 3.2 Mpa
Compressive Strength: 60 Mpa
Density: 2650 Kg/m3
Freezing Resistance: 10.7 Mpa at -20° C

Sticking Strength: 1.5 Mpa

Aging Resistance: No obvious change

Average Water Absorption: <=0.1%

#### Packaging

Piece: 1 Piece = 1 Square Foot lox: 6~8 Pieces (6~8Sq.Ft) / Box Prate: 180~252 Pieces (180~252 Sq.Ft) / Crate

Container: 28~32 Crates / 20' Container

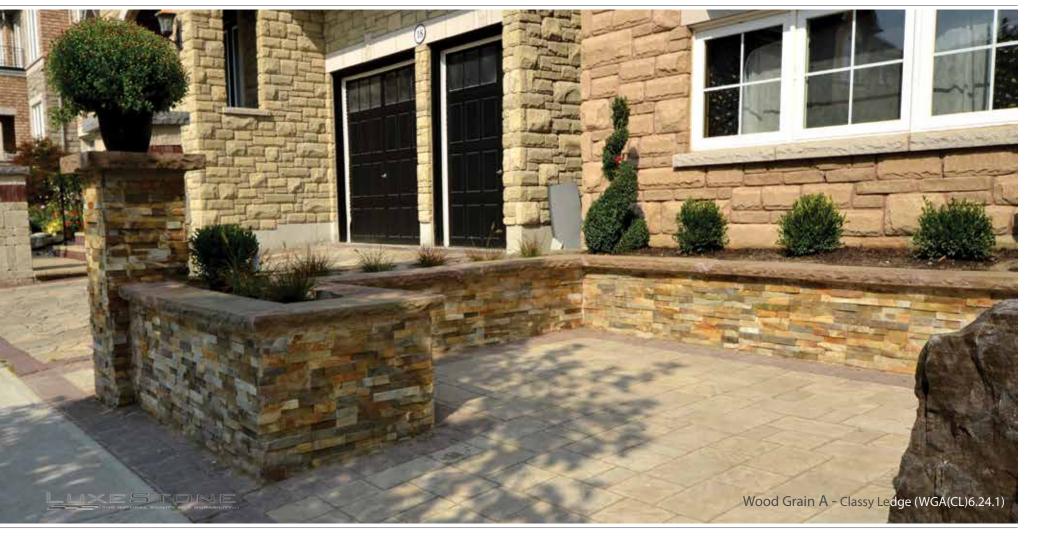


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Classy Ledge Series - Applications





16

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Classy Ledge Series - Applications

Wood Grain A - Classy Ledge









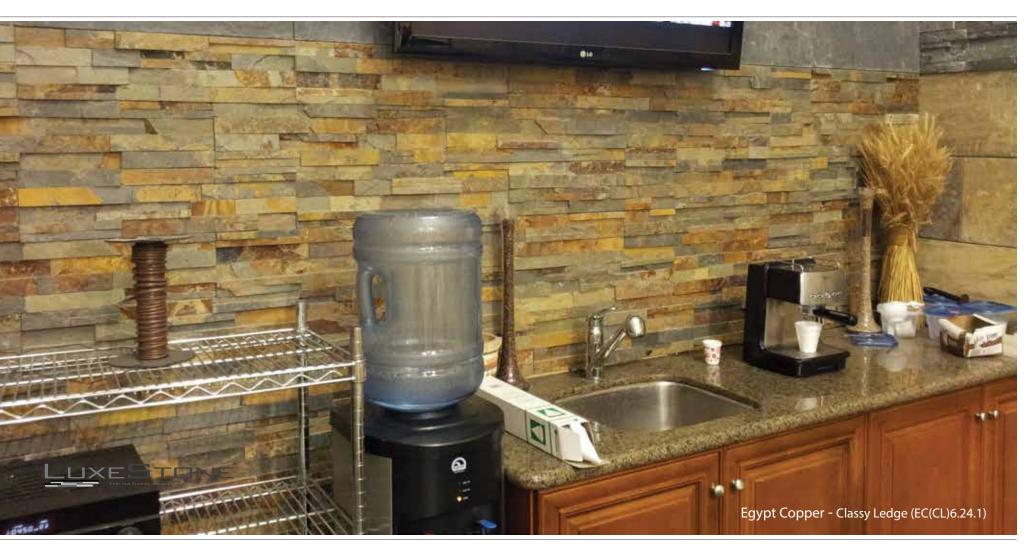
17



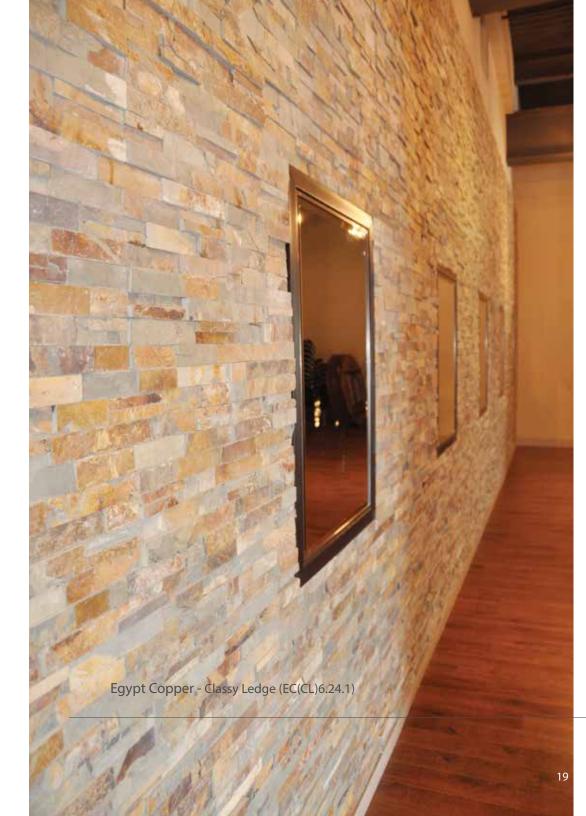


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Classy Ledge Series - Applications



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# **Country Ledge Series**

Colors and Specifications









Autumn Blend - Country Ledge (AB(CO).6.24.1)

Desert Gold - Country Ledge (DG(CO).6.24.1)

Ebony - Country Ledge (EB(CO).6.24.1)

Egypt Copper - Country Ledge (EC(CO).6.24.1)

20

## Country Ledge Sieres

Type: Panels and Corners Size: 6"x24"

Average Thickness: 1"

Finish: Rockfaced and Natural Split

Average Weight: 10.5 lbs / Piece

Material: Quartz, Slate, Sandstone
Application: Interior / Exterior Walls

Tolerance: +/-1/8"

Bending Strength: 3.4 Mpa

Compressive Strength: 60 Mpa

Density: 2650 Kg/m3

Freezing Resistance: 10.7 Mpa at -20° C

Sticking Strength: 1.5 Mpa

Aging Resistance: No obvious change

Average Water Absorption: <=0.1%

 Packaging

 Piece:
 1 Piece = 1 Square Foot

 Box:
 5 Pieces ( 5 Sq.Ft) / Box

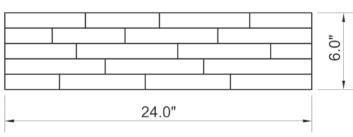
 Crate:
 150 Pieces (150 Sq.Ft) / Crate

 Container:
 28~32 Crates / 20' Container





### Country Ledge Series





Autumn Blend - Country



Desert Gold - Country

21



LUXESTONE THE NATURAL BEAUTY AND OUR ABLITY...

Autumn Blend - Country Ledge (AB(CO)6.24.1)



Desert Gold - Country Ledge (DG(CO)6.24.1)

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Country Ledge Series - Textures and Applications



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# LUXESTONE THE NATURAL BEAUTY AND DURABLITY...



Egypt Copper - Country Ledge (EC(CO).6.24.1)



Ebony - Country Ledge (EB(CO).6.24.1)



Egypt Copper - Country



Ebony - Country



Ebony - Country

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Country Ledge Series - Textures and Applications

22





23



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THE NATURAL BEAUTY AND DURABILITY...





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Country Ledge Series - Applications

Autumn Blend - Country Ledge (AB(CO).6.24.1)



# Country Ledge Series - Applications



Country Ledge Veneers – Rustic edged panels and corners create a seamless and natural look. For your convenience these veneers come pre-assembled for easy installation.

## Autumn Blend - Country Ledge (AB(CO).6.24.1)







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# Country Ledge Series - Applications





Egypt Copper - Country Ledge (EC(CO).6.24.1)



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# **Elegant Series**

Colors and Specifications



Rainy Cloud ("Z" Shaped) Elegant (RC(EL).6.24.1)

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Silver Wave ("Z" Shaped) Elegant (SWV(EL).6.24.1)

26

## Elegant Veneers Series

Stone Type: Flat Panels and Corners

Format: 6"x24"

Thickness: 1/2" ~ 1"

Finish: Honed & Polished

Average Weight: 8~9 Lbs/Piece

Material: Marble,Limestone,Sandstone
Uses: Indoor / Outdoor Applications

Tolerance: +/- 1/8"

Bending strength: 3.2 Mpa

Compressive strength: 60 Mpa

Density: 2650 kg/m3

Freezing resistance: 10.7 Mpa at -20° C

Sticking strength: 1.5 Mpa
Aging resistance: No obvious change

Average water absorption: ≤ 1%

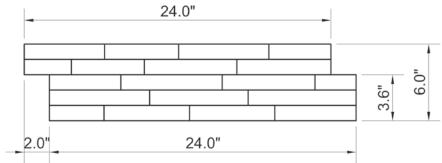
### Packaging

Pieces: 1 Piece = 1 Square Foot Box: 7 Pieces (7 Sq.Ft) / Box

Crate: 294 Pieces (Sq.Ft) /Crate, 42 Boxes / Crate

Container: 24~28 Crates / 20' Container









Rainy Cloud ("Z" Shaped) - Elegant (RC(EL).6.24.1)

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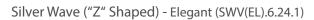
**Elegant Series** 



# LUXESTONE THE NATURAL BEAUTY AND DURABILITY...







# **Elegant Series**

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# Elegant Series - Applications









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## Elegant - Applications





Rainy Cloud ("Z" Shaped) Elegant (RC(EL).6.24.1)



30

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# **Elegant Trio - 2015 New**

## Colors and Specifications











Extra White -BH - ("Z" Shaped) Elegant Trio (EW(ELT).6.24.1)

Extra White -MT - ("Z" Shaped) Elegant Trio (EW(ELT).6.24.1)

Rainy Cloud - ("Z" Shaped) Elegant Trio (RC(ELT).6.24.1)

Silver Wave - ("Z" Shaped) Elegant Trio (SWV(ELT).6.24.1)

Violet- ("Z Shaped) Elegant Trio (VL(ELT).6.24.1)

Neo Terra- ("Z" Shaped) Elegant Trio (NT(ELT).6.24.1) Special Order **Elegant Trio Series** 

Stone Type: Flat Panels
Format: 6"x24"
Thickness: 1/2" ~ 1"

Finish: Honed, Polished, Bushhammered & Saw Cut

Average Weight: 8~9 Lbs/Piece

Material: Marble, Limestone, Sandstone
Uses: Indoor / Outdoor Applications

Tolerance: +/- 1/8"

Bending strength: 3.2 Mpa

Compressive strength: 60 Mpa

Density: 2650 kg/m3

Freezing resistance: 10.7 Mpa at -20° C

Sticking strength: 1.5 Mpa

Aging resistance: No obvious change

Average water absorption: ≤ 1%

 Packaging

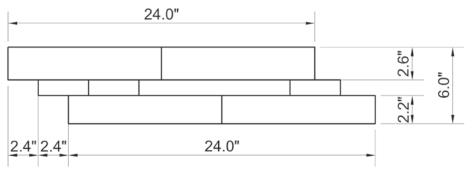
 Pieces:
 1 Piece = 1 Square Foot

 Box:
 7 Pieces (7 Sq.Ft) / Box

Crate: 294 Pieces (Sq.Ft) /Crate, 42 Boxes / Crate

Container: 24~28 Crates / 20' Container

## **Elegant Trio Series**















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# LUXESTONE THE NATURAL SEALITY AND DURAS BITY...

# Luxurious Series - Colors and Specifications



Extra White - Luxurious (EW - BH+MT(LX) 6.24.1)

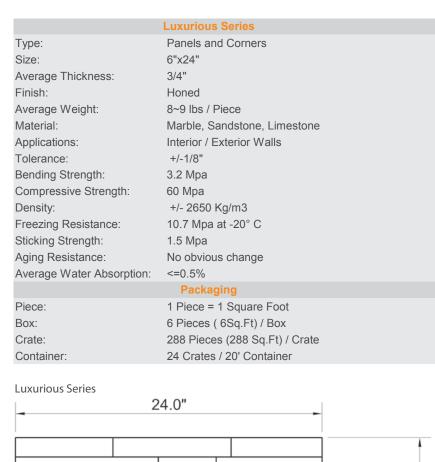


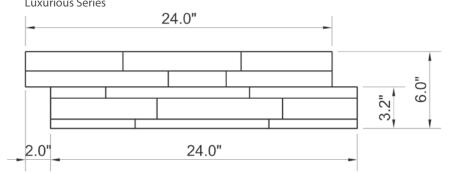
Extra White - Luxurious (EW - BH(LX) 6.24.1)



Violet - Luxurious (VL(LX) 6.24.1)

34









35





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Luxurious Series - Colors and Textures



# Hybrid Series - Colors and Specifications



Rainy Cloud ("Z" Shaped) - Hybrid (RC(HB).6.24.1)



Extra White ("Z" Shaped) - Hybrid (EW(HB).6.24.1)

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Silver Wave (Hybrid) Packaging				
Piece:	1 Piece = 1 Square Foot			
Box:	7 Pieces (7 Sq.Ft) / Box			
Crate:	294 Pieces (Sq.Ft) /Crate, 42 Boxes / Crate			
Container:	24~28 Crates / 20' Container			
Extra White (Hybrid) Packaging				
Extra Write (Hybrid) Fackaging				

Piece:	1 Piece = 1 Square Foot
Box:	7 Pieces (7 Sq.Ft) / Box
Crate:	252 Pieces (Sq.Ft) /Crate, 36 Boxes / Crate
Container:	24~28 Crates / 20' Container







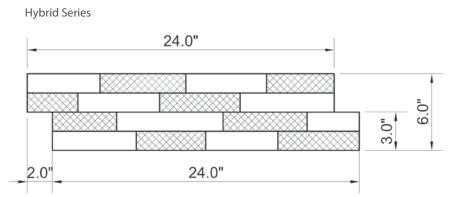
Hybrid Veneers – Incorporate two different textured finishes to create a unique product that comes pre-assembled for easy installation.





Rainy Cloud ("Z" Shaped) - Hybrid (RC(HB).6.24.1)

37



Hybrid Series - Textures

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# Natural Ledge Series - Applications



# Natural Ledge Series



Natural Ledge Packaging

1 Piece = 1 Square Foot Piece: Box: 4 Pieces (4 Sq.Ft) / Box

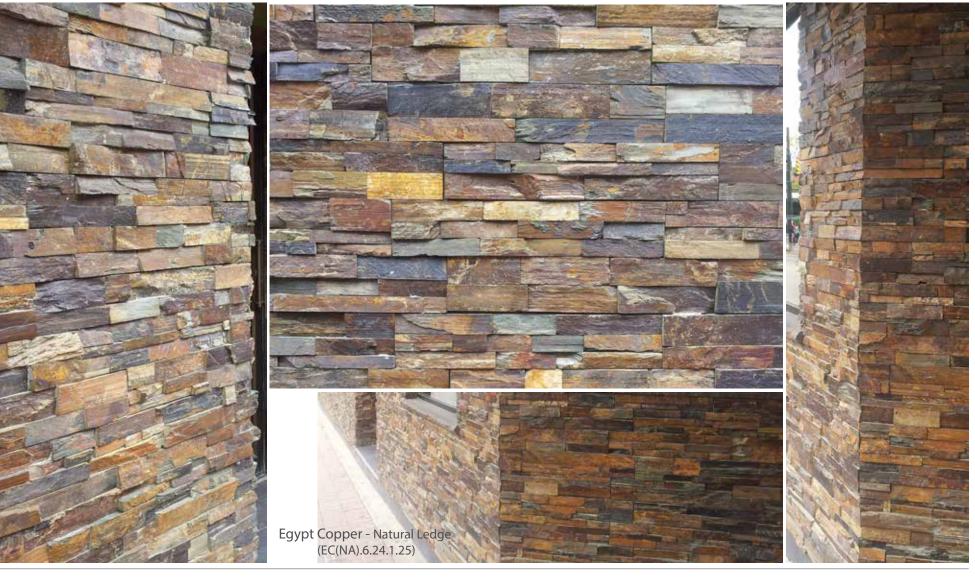
Crate: 144 Pieces (Sq.Ft) /Crate, 36 Boxes / Crate

Container: 26~30 Crates / 20' Container

Egypt Copper - Natural Ledge (EC(NA).6.24.1.25)



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# **Patterned Series**

Specifications and Applications



Silver Valley Grey Patterned (SVG(PT).6.24.1)



Wood Grain Patterned (WG(PT).8.13.1)

40

### Patterned

Type: Panels and Corners
Size: 6"x24" (SVG), 8"x13" (WG)

Average Thickness: 3/4"~1"

Finish: Natural Split

Average Weight: 9 lbs / Piece

Material: Quartz, Limestone, Slate, Sandstone

Applications: Interior / Exterior Walls

Tolerance: +/-1/8"

Bending Strength: 3.2 Mpa

Compressive Strength: 60 Mpa

Density: +/- 2650 Kg/m3

Freezing Resistance: 10.7 Mpa at -20° C

Sticking Strength: 1.5 Mpa

Aging Resistance: No obvious change

Average Water Absorption: <=0.1%

#### Packaging (SVG)

Piece: 1 Piece = 1 Square Foot

Box: 5 Pieces ( 5 Sq.Ft) / Box

Crate: 150 Pieces (150 Sq.Ft) / Crate

Container: 28~32 Crates / 20' Container

### Packaging (WG)

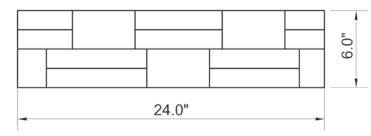
 Piece:
 1 Piece = .767 Square Foot

 Box:
 7 Pieces ( 5.369 Sq.Ft) / Box

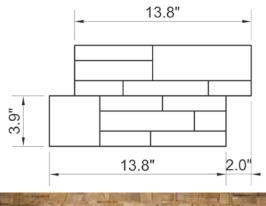
 Crate:
 392 Pieces (300.66 Sq.Ft) / Crate

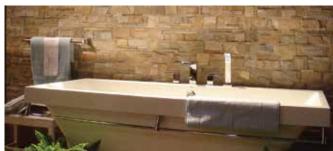
 Container:
 28~32 Crates / 20' Container

### Silver Valley Grey Patterned Series



### Wood Grain Patterned Series





Wood Grain - Patterned

Silver Valley Grey - Patterned (SVG(PT).6.24.1) Silver Valley Grey - Patterned Corner

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Patterned - Application and Corner

41



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# Split Face - 2015 New



Extra White - 4"x12"



Silver Valley Grey - 4"x12"



Snow Grey - 4"x12"

## Split Face Packaging

Piece: 1 Piece = 0.33 Square Foot

Crate: 144 Pieces (Sq.Ft) /Crate, 36 Boxes / Crate

Container: 26~30 Crates / 20' Container

42

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43

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Split Face



# **Thin and Streamy Ledge Series**

## **Thin Ledge Series**



Black Galaxy Thin Ledge (BG(TH).6.24.1)



Creamy Crystal Thin Ledge (CC(TH).6.24.1)



Ebony Thin Ledge (EB(TH).6.24.1)



Wood Grain Thin Ledge (WG(TH).6.24.1)



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Silver Wave Thin Ledge (SWV(TH).6.24.1)

44

## **Thin Ledge Series**



Extra White Thin Ledge (EW(TH).6.24.1)



Carbon Gray ("Z" Shaped) Thin Ledge (CG(TH).6.24.1)



Safari Gold("Z" Shaped) Thin Ledge (SFG(TH).6.24.1)

## **Streamy Ledge Series**



Ebony Streamy Ledge (EB(ST).6.24.1)



Sunset Streamy Ledge (SS(ST).6.24.1)



Black Galaxy - Thin Ledge (BG(TH).6.24.1)



Creamy Crystal - Thin Ledge (CC(TH).6.24.1)



Ebony - Thin Ledge (EB(TH).6.24.1)



Wood Grain - Thin Ledge (WG(TH).6.24.1)

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Thin Ledge Series
Colors and Textures







Extra White - Thin Ledge (EW(TH).6.24.1)

## Packaging of Thin and Streamy Ledge Series 1 Piece = 1 Square Foot (6"x24") 7 Pieces ( 7 Sq.Ft) / Box 210 Pieces (210 Sq.Ft) / Crate 28~32 Crates / 20' Container Average Weight: 9 lbs / Piece Thin Ledge Veneers - Provide a number

of advantages, including:

- fancy shades and textures
- great for small spaces looking to add interest
- easy installation

Piece:

Box: Crate:

Container:



Carbon Grey ("Z" Shaped) Thin Ledge (CG(TH).6.24.1)



Safari Gold ("Z" Shaped) - Thin Ledge (SFG(TH).6.24.1)



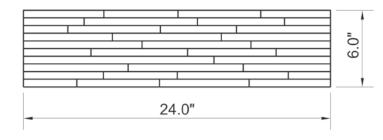
Silver Wave ("Z" Shaped) - Thin Ledge (SWV(TH).6.24.1)

### Thin Ledge Series - Colors and Textures Copyright © Sunnywei Group Inc., All rights reserved

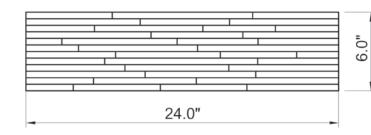
46



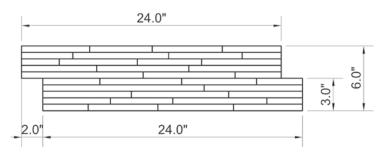
### Thin Ledge Series



### Streamy Ledge Series



### Thin Ledge Series "Z" Shaped





Ebony - Streamy Ledge (EB(ST).6.24.1)



Sunset - Streamy Ledge (SS(ST).6.24.1)

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Streamy Ledge Series - Colors and Textures

Black Galaxy Thin Ledge (BG(TH).6.24.1)

Thin Ledge Series - Applications







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Thin Ledge Series - Applications

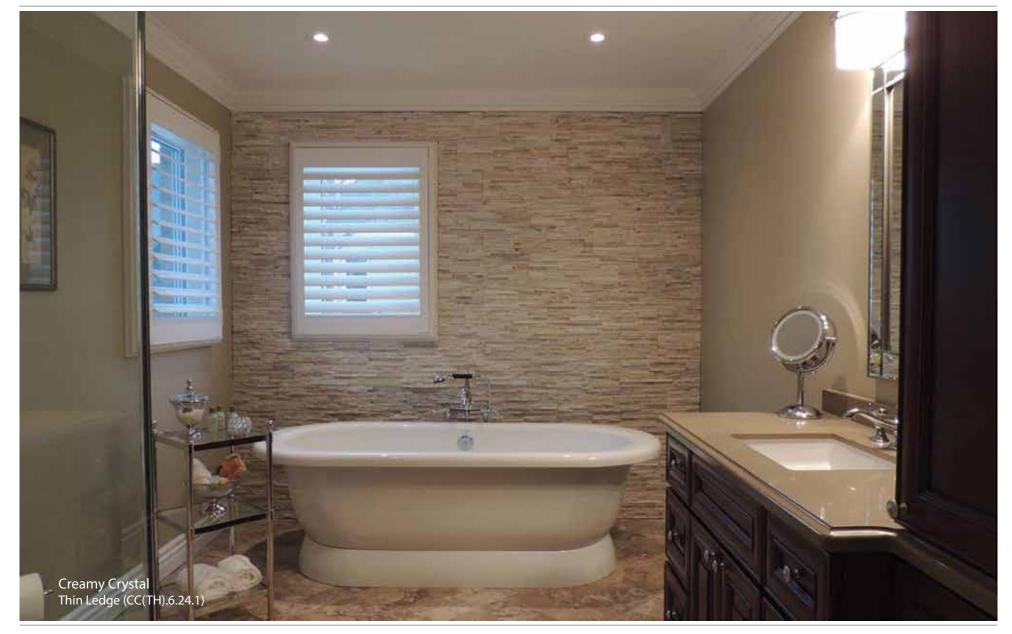


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Thin Ledge Series - Applications







50



51

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# 3D Elegant Mosaic - 2015 New

Colors and Specifications









Beige Traveltine 3D Elegant Mosaic (BTR(3DEM).11.22) (2015 New)

Crystal White 3D Elegant Mosaic (CRW(3DEM).11.22) (2015 New)

Imperia Beige 3D Elegant Mosaic (IMB(3DEM).11.22) (2015 New)

Silver Wave 3D Elegant Mosaic (SWV(3DEM).11.22) (2015 New)

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### 3D Elegant Mosaic

Stone Type: Flat Panels
Format: 11" x 22"
Thickness: 1/2" ~ 1"

Finish: Honed & Polished

Average Weight: 12~13 Lbs/Piece

Material: Marble, Traveltine

Uses: Indoor / Outdoor Applications

Tolerance: +/- 1/8"

Bending strength: 3.2 Mpa

Compressive strength: 60 Mpa

Density: 2650 kg/m3

Freezing resistance: 10.7 Mpa at -20° C

Sticking strength: 1.5 Mpa

Aging resistance: No obvious change

Average water absorption: ≤ 1%

### Packaging

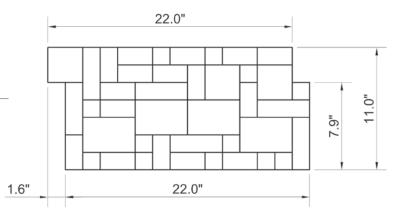
Pieces: 1 Piece = 1.69 Square Foot Box: 5 Pieces (8.45 Sq.Ft)/Box

Crate: 24 Boxes/Crate, 5 Pieces/Box (CRW & SWV)

32 Boxes/Crate, 5 Pieces/Box (BTR & IMB)

Container: 24~28 Crates / 20' Container

### 3D Elegant Mosaic Series



## 3D Elegant Mosaic - 2015 New



Beige Traveltine - 3D Elegant Mosaic (BTR(3DEM).11.22) (2015 New)



Crystal White- 3D Elegant Mosaic (CRW(3DEM).11.22) (2015 New)





Silver Wave- 3D Elegant Mosaic (SWV(3DEM).11.22) (2015 New)



Imperial Beige - 3D Elegant Mosaic (IMB(3DEM).11.22) (2015 New)

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Beige Quartz - Cemented (BQ(CM).8.24)

Spring - Cemented (SP(CM).8.24)

Piece: 1 Piece = 1.33 Square Foot (8"x24")

Box: 4 Pieces ( 5.33 Sq.Ft) / Box

Crate: 24 Boxes (96 Pieces ,128 Sq.Ft) / Crate Container: 28~32 Crates / 20' Container

Average Weight: 15 lbs / Piece

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**Cemented Veneers** 





Ebony - Square Mat





Egypt Copper - Square Mat



Wood Grain- Square Mat



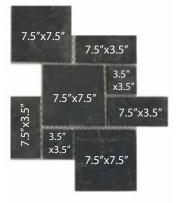




Ebony - Square Mat



Ebony - Square Mat



## Packaging

Piece: 1 Piece = 1.90 Sq.Ft

Crate: 75 Pieces (142.5 Sq.Ft) / Crate

Container: 26~30 Crates / 20' Container

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Square Mats - Special Order

**Square Mats - Speical Order** 







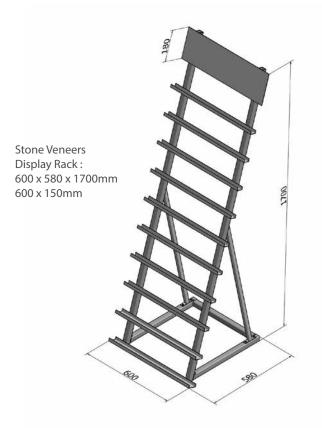


Beige Limestone - Pattern 062 Mosaic

Wood Grain - Pattern 062 Mosaic

Packaging Packaging			
Piece:	1 Piece = 1 Square Foot (12"x12")		
Box:	10 Pieces ( 10 Sq.Ft) / Box		
Crate:	450 Pieces (450 Sq.Ft) / Crate		
Container:	16~20 Crates / 20' Container		





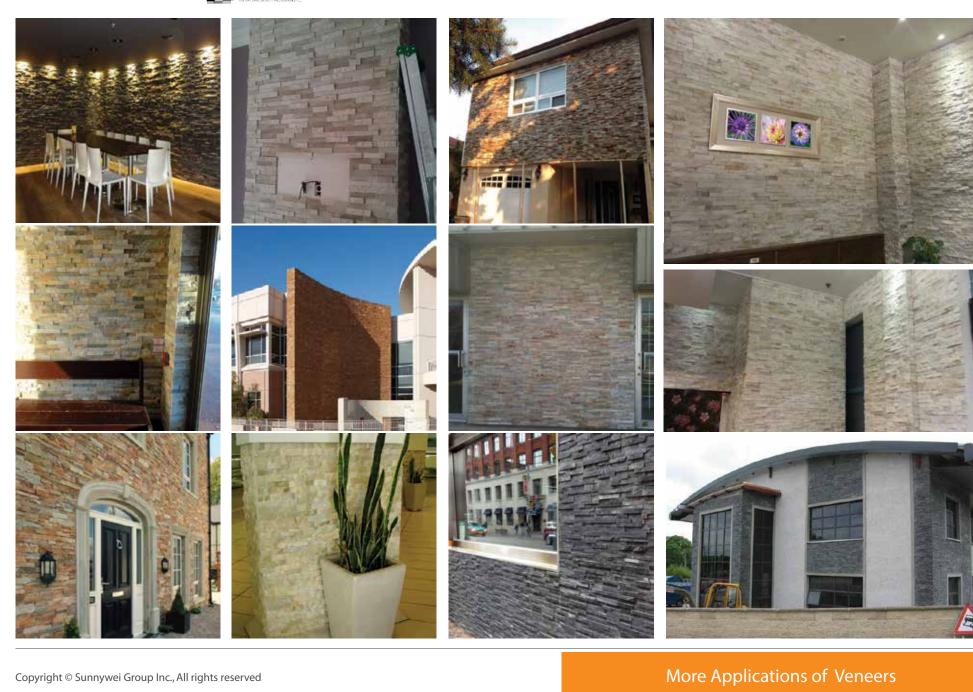


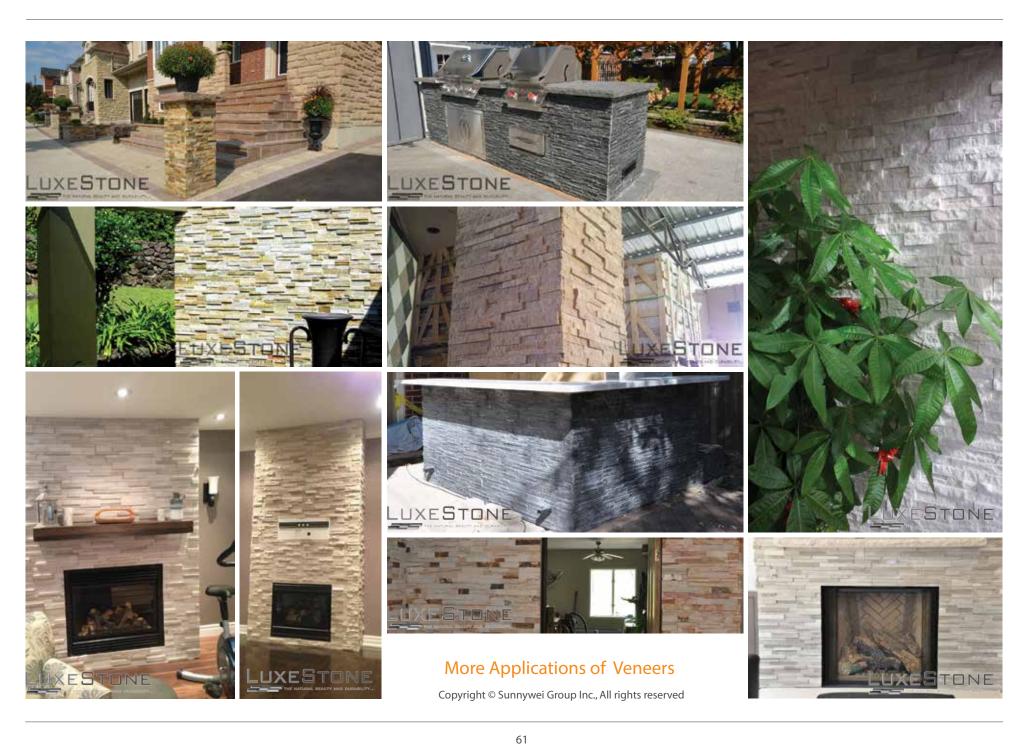
**Stone Mosiac** 

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**Display Racks** 









### **Tools**

- Masonry Trowel
- Wet Saw
- Masonry Hammer
- Rubber Mallet
- Tuck Pointer
- Whisk Broom
- Large SpongeSoft Bristle Brush
- Stiff Wire Brush
- Scraper
- Level
- Bucket
- Safety Glasses
- Dust Mask
- Gloves



### **PREPARATION**

### 1. Follow the Building Codes

Always check with your federal or local government for the applicable building codes. Make sure these codes are properly followed in the construction. Apply water proofing barriers, mesh, etc. if required by the codes.

#### 2. Check the wall and substrate

Stone panels are heavy; make sure the wall or substrate you work from are strong enough to support the weight.

### 3. Cleaning

Clean the wall surface you are going to apply the stones to. Wipe or if possible, flush the stone to make sure the back is free of dust, dirt, sand etc. The stone panels may be applied to any masonry surface, concrete block, concrete, cement, and brick. Make sure the wall surface is in its original, untreated condition. If there are paintings on the wall, sandblast or strip it to recover it to a smooth condition.

#### 4. Mesh and Scratch Coat

Apply lath or wire mesh if it is needed/required. Apply a  $\frac{1}{2}$ " thick scratch coat over the metal lath and allow it to dry for at least 24 hours.



62

## **Installation of LuxeStone Veneers**

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### 5. Calculate the quantity

The standard size of each veneer panel is 6"x24", which is one square foot. Estimate the quantity of the panels you will use based on the size of the area to be covered. An additional 5% to 10% of stone panels should be prepared as a buffer.

#### 6. Corner Panels

Cut the double-corner panel in half to get two corners, which can then be used to form a complete corner. Varying the length of each cut will help to form a brick pattern for the whole panel area of application.

### **INSTALLATION**

### 1. Dampen the working surface

Dampen the entire working area of the wall and the back of the panel with sponge or water sprayer. It will keep the moisture of the mortar from being excessively absorbed by the wall or the panel. Doing so is especially important in hot/dry weather.

### 2. Apply Mortar

Use a trowel to apply a  $\frac{1}{2}$ " thick mortar to the backup wall or the scratch coat. It is suggested to apply the mortar to a small area each time in case the mortar sets before you place the stones.

### hony – Square Mat

### 3. Set Stones to the Wall

Apply another ½" thick mortar to the back of the stones. Press the stones firmly against the wall. Use a rubber mallet to help if necessary. If corner pieces are needed, install them first. Start from fixing bottom panels and work up so that the stone panels are level. Clean the mortar droppings and those forced out beyond the panel surfaces before they harden.

### 4. Stone Placement

Place the stone panel in a brick pattern to eliminate the stiff look of vertical joints lining up the wall. One trick of avoiding the rigid appearance is to cut the corner panels into different lengths.

### COMPLETION

### 1. Cleaning

Clean the stone surface with mild detergent after 36 hours with a soft bristle brush to remove any smear left.

### 2. Sealing

63

It is not required but strongly suggested to seal the stone surface. Sealing the stone panels will help to repel stains and dirt, enhancing the color of the stone as well as making the surfaces easier to clean. It is important to note that it is possible that the sealer may alter the stones' natural color slightly. It is also recommended to periodically reseal the stones to ensure that they are protected.

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**Installation of LuxeStone Veneers** 

COLLECTIONS OF LUXESTONE	PAGE
Classy Ledge Series	4~19
Country Ledge Series	20~25
Elegant Series.	26~30
Elegant Trio Series	31~33
Luxurious Series	34~35
Hybrid Series	36~37
Natural Ledge Series	38~39
Patterned Series	40~41
Split Face Series	42~43
Streamy and Thin Ledge Series	44~51
3D Elegant Mosaic Series	52~54
Cemented	55
Mats (Square)	56~57
Stone Mosaic	58
Display Racks	59
More Applications	60~61
Installation Guide	62~63





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